

Declaration of Performance
No. 0840-CPR-3310-130000-01

1. Unique identification code of the product type:
Portland cement EN 197-1 – CEM I 42,5 R
2. Type, batch or serial number or other indication for identification of the construction product in accordance with Article 11 Paragraph 4:
See 1.
3. Manufacturer's intended purpose or intended purposes of the construction product in accordance with the applicable harmonised technical specification:
Manufacture of concrete, mortar, grout, etc.
4. Name, registered trade name or registered brand and contact address of the manufacturer in accordance with Article 11 Paragraph 5:
Portland Zementwerke Seibel & Söhne GmbH & Co. KG, Berger Straße 100, D-59597 Erwitte
5. Name and contact address of the authorised agent to whom authority is assigned in accordance with Article 12 Paragraph 2, if applicable:
Not applicable
6. System or systems for evaluation and testing of constancy of performance of the construction product in accordance with Annex V:
System 1+
7. The notified product certification office "Forschungsinstitut der Zementindustrie GmbH" (NB 0840) has undertaken the determination of the product type by means of a type approval test (including the taking of samples), the initial inspection of the factory and the internal factory production control, the continuous monitoring, assessment and evaluation of the internal factory production control as well as the testing of samples taken before the placing of the product on the market according to System 1+ and the issued the statement of constancy of performance.
8. Declared performance

Key properties	Performance	Harmonised technical specification
Normal cements (sub-families) Components and composition	CEM I	EN 197-1:2011
Compressive strength (Initial and standard strength)	42.5 R	
Start of setting	passed	
Insoluble residue	passed	
Loss on ignition	passed	
Soundness - Expansion - Sulphate content	passed passed	
Heat of hydration	passed	
Chloride content	passed	
C ³ A in clinker	passed	

9. The performance of the product in accordance with Numbers 1 and 2 corresponds to the declared performance according to Number 8. Solely responsible for the production of this Declaration of Performance is the manufacturer in accordance with Number 4.
Signed for the manufacturer and in the name of the manufacturer by: Philipp Seibel, Managing Director

Erwitte, 01.06.2013
(Place and date of issue)


 (signed)